



## Dissolving Microneedle Array Patches: The Effects of Drug Incorporation on Polymer Physicochemical Properties

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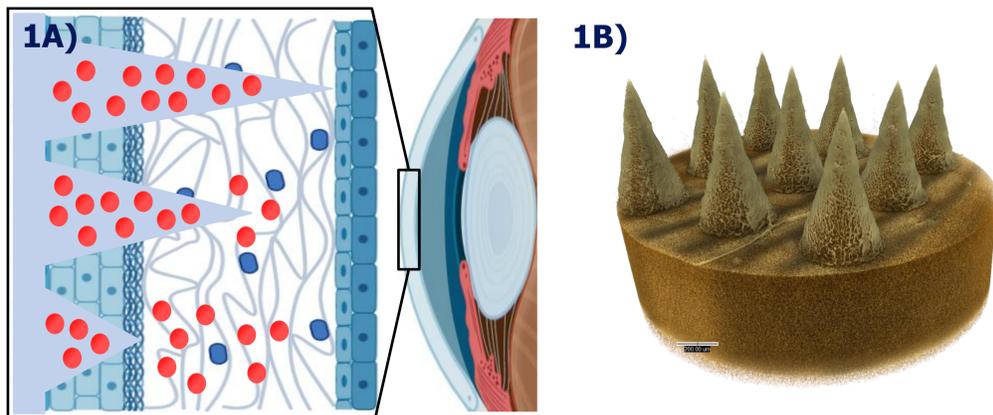
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### Background

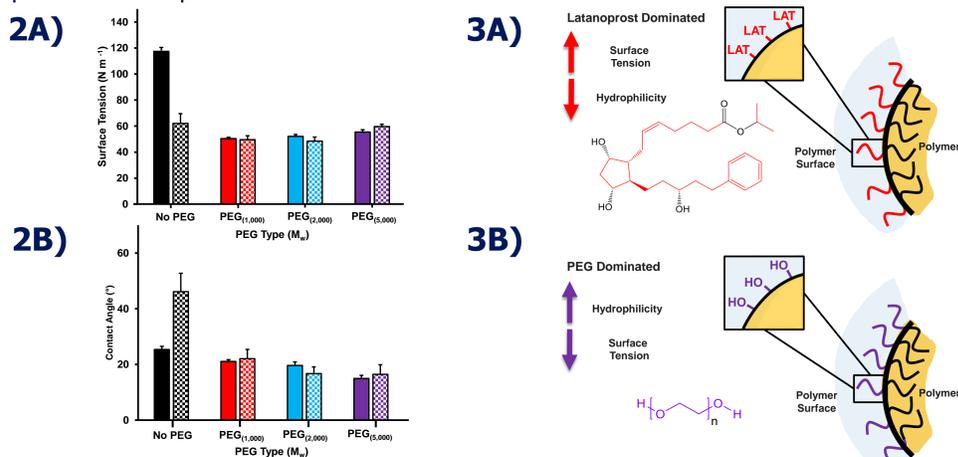
Dissolving microneedle array patches (DMAPs) provide a novel platform for ophthalmic drug delivery by increasing bioavailability compared to topical administration (TA) whilst remaining user-friendly.<sup>1</sup> DMAPs are fabricated from water soluble, biodegradable polymers, such as poly (vinyl pyrrolidone) (PVP), and require tailored mechanical strength for administration and fast dissolution for drug delivery.<sup>2</sup> Integration of plasticisers such as poly (ethylene glycol) (PEG) can tailor the physicochemical properties, therefore altering the surface behaviour and insertion efficiency to provide a sustained drug release.<sup>3</sup> Here, latanoprost (LAT) a first line therapeutic for glaucoma, is studied within DMAPs and compared to TA.<sup>4</sup>



**Figure 1:** A) DMAP penetration and dissolution (top to bottom) through corneal layers of the eye. B) Micro-CT imaging of a PVP<sub>100</sub>·PEG<sub>0</sub> DMAP, scale bar = 200 μm.

### Surface Behaviour

The surface tension (ST) of a liquid can be evaluated *via* tensiometer analysis, and the degree of hydrophilicity/hydrophobicity *via* contact angle (CA) measurements. These were used to determine changes in the surface behaviour based upon LAT loading and plasticiser incorporation.

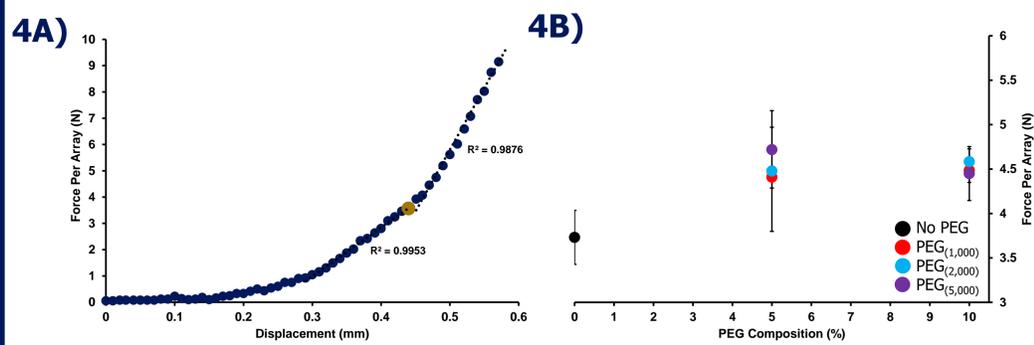


**Figure 2:** A) ST and B) CA measurements of PVP<sub>90</sub>·PEG<sub>10(1,000-5,000)</sub> relative to PVP (black); unloaded (bold) and drug loaded (tiled) formulations. n=5, error bars represent ± 1 SD.

**Figure 3:** Surface behaviour dominated by A) LAT and B) PEG.

### Mechanical Strength

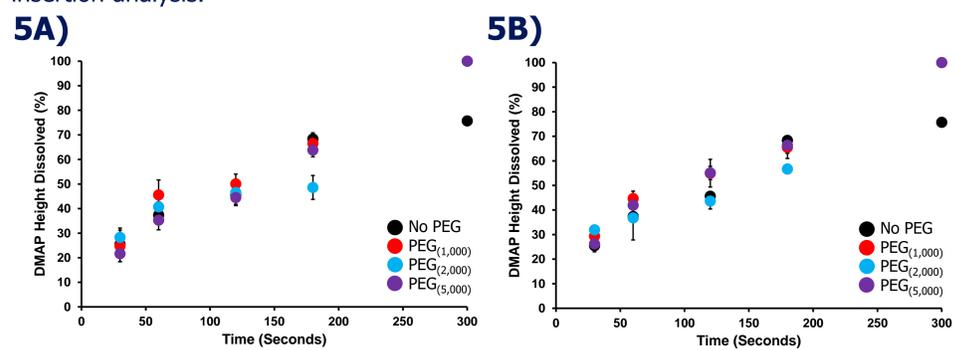
DMAPs were inserted into an *ex vivo* porcine corneal model at a rate of 50 μm s<sup>-1</sup>. Gradient increases were used to determine the force required for initial compression and complete insertion of PVP·PEG DMAPs into corneal tissue.



**Figure 4:** A) PVP·PEG DMAP insertion profile using regression analysis to determine complete insertion (gold) B) Force required for complete insertion of PVP·PEG DMAPs, highlighting plasticising effects of PEG<sub>(1,000-5,000)</sub> relative to no PEG. n=3, error bars represent ± 1 SD.

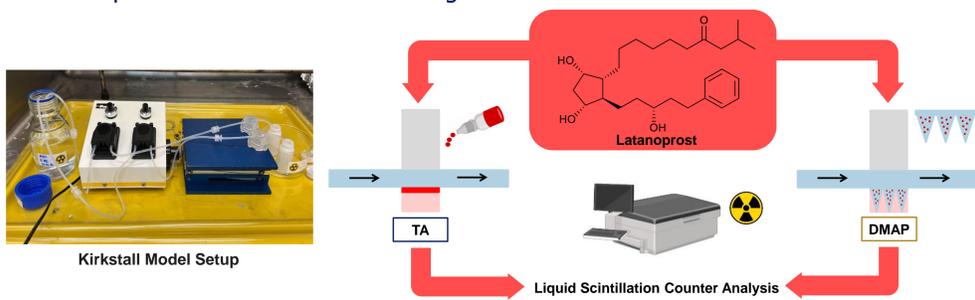
### Dissolution

Dissolution of DMAPs was measured *via* their application to *ex vivo* porcine corneal tissue for fixed periods of time. Forces used for insertion were determined from insertion analysis.

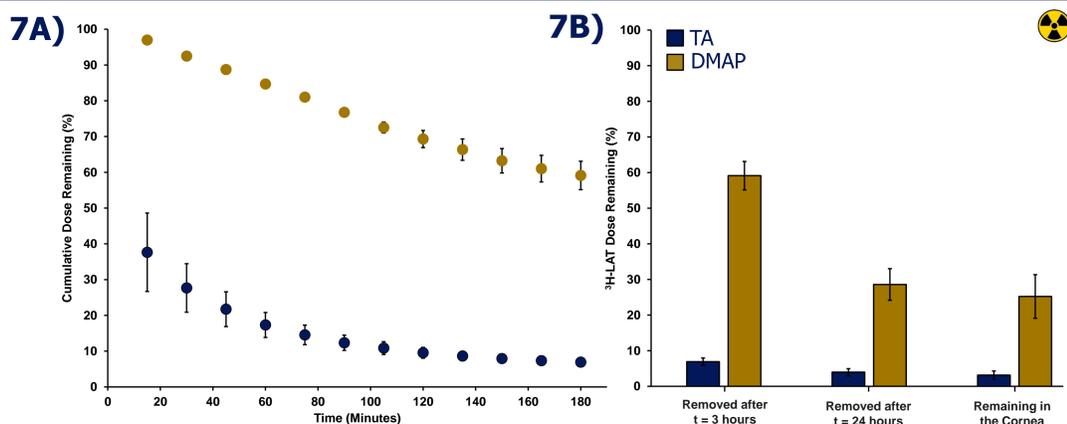


**Figure 5:** *Ex vivo* dissolution studies of A) PVP<sub>95</sub>·PEG<sub>5(1,000-5,000)</sub> and B) PVP<sub>95</sub>·PEG<sub>5(1,000-5,000)</sub> both relative to PVP. n=9, error bars represent ± 1 SD.

<sup>3</sup>H-latanoprost (<sup>3</sup>H-LAT) was used to determine drug deposition and permeation within an *ex vivo* porcine corneal model following TA and DMAP insertion.



**Figure 6:** Overview of *ex vivo* deposition and permeation studies of DMAP and TA application using a Kirkstall flow model.



**Figure 7:** <sup>3</sup>H-LAT removal and retention of TA (blue) and DMAP (gold) administration to *ex vivo* corneal tissue using the Kirkstall model A) After 3 hours B) After 24 hours. n=3, error bars represent ± 1 SD.

### Conclusions

- The plasticising behaviour of PEG was successfully assessed through the evaluation of varying PVP·PEG compositions.
- Surface behaviour analysis determined the ability of PEG to dominate the surface of LAT loaded PVP·PEG formulations.
- Insertion testing highlighted increased forces were required for successful insertion of DMAPs *ex vivo* when PEG was present.
- Inclusion of PEG<sub>(1,000-5,000)</sub> resulted in faster dissolution relative to PVP DMAPs.
- Reduced removal and increased retention of <sup>3</sup>H-LAT was observed within *ex vivo* corneal tissue following DMAP administration compared to TA using radiometric analysis.

### Acknowledgements

The authors would like to thank the University of Liverpool Doctoral Network for Healthy Ageing for supporting this research.

### References

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